



COMPLETE MAP SOLUTIONS



RIGID  
PACKAGING



SEMI-RIGID & FLEXIBLE  
PACKAGING



## FRAMEWORK



One of the biggest packaging challenges today is dealing with increasing urban population. Growing urbanisation determine an increase of packed food consumption.

LIVING fresh is comitted to provide complete solutions in order to keep fresh products packed for longer, without compromising their quality, safety or fresh taste.

## BRAND



LIVING fresh has in its portfolio two categories of products:

- ✓ The range of PET trays for fresh meat and FFS films (form-fill-seal), called **LIVING form**;
- ✓ The range of multilayer films for sealing, flowpack and flexible thermoforming, called **LIVING flex**.

## INVESTMENT



LIVING fresh is the result of an investment in amount of EUR 9.5 milion. As it concerns the technology, were acquired the newest, most modern and most performant equipments in the field. These allow the manufacture of a complete package for food industry - multilayer film for sealing, flowpack and flexible thermoforming, but also semi-rigid films; thus, LIVING fresh packaging covers all segments in the food industry.

# RIGID PACKAGING



The range of PET trays called LIVING form is perfect to serve the growing market of fresh food. The trays are manufactured through an effective process, which perfectly combines mechanical strength and flexibility, offering the solution of a superior package. State-of-art technology allows the achievement of packaging with excellent properties, in accordance with environmental requirements.

R01 - 040



## Size:

↗ Length: 227 mm

↔ Width: 178 mm

↑↓ Height: 40 mm

## Material:

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

## Available colours:

- White
- Blue
- Transparent
- Yellow
- Orange
- Black

R01 - 050



**Material:**

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

**Size:**

- ↗ Length: 227 mm
- ↔ Width: 178 mm
- ↕ Height: 50 mm

**Available colours:**

- White
- Yellow
- Blue
- Orange
- Transparent
- Black

R01 - 060



**Material:**

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

**Size:**

- ↗ Length: 227 mm
- ↔ Width: 178 mm
- ↕ Height: 60 mm

**Available colours:**

- White
- Yellow
- Blue
- Orange
- Transparent
- Black



R01 - 080



### Material:

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

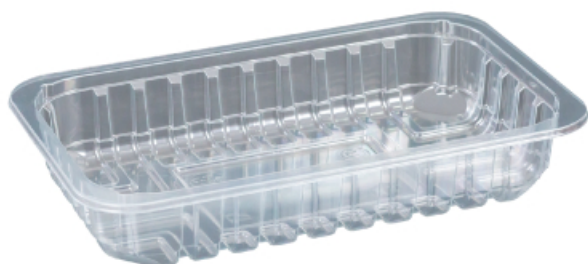
### Size:

- ↗ Length: 227 mm
- ↔ Width: 178 mm
- ↕ Height: 80 mm

### Available colours:

- |                                       |   |
|---------------------------------------|---|
| <input type="radio"/> White           | <input checked="" type="radio"/> Yellow |
| <input checked="" type="radio"/> Blue | <input checked="" type="radio"/> Orange |
| <input type="radio"/> Transparent     | <input type="radio"/> Black             |

R02 - 040



### Material:

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

### Size:

- ↗ Length: 230 mm
- ↔ Width: 144 mm
- ↕ Height: 40 mm

### Available colours:

- |                                       |   |
|---------------------------------------|---|
| <input type="radio"/> White           | <input checked="" type="radio"/> Yellow |
| <input checked="" type="radio"/> Blue | <input checked="" type="radio"/> Orange |
| <input type="radio"/> Transparent     | <input type="radio"/> Black             |

R02 - 050



### Size:

↗ Length: 230 mm  
↔ Width: 144 mm  
↕ Height: 50 mm

### Material:

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

### Available colours:

- |                                       |   |
|---------------------------------------|---|
| <input type="radio"/> White           | <input checked="" type="radio"/> Yellow |
| <input checked="" type="radio"/> Blue | <input checked="" type="radio"/> Orange |
| <input type="radio"/> Transparent     | <input type="radio"/> Black             |

R02 - 060



### Size:

↗ Length: 230 mm  
↔ Width: 144 mm  
↕ Height: 60 mm

### Material:

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

### Available colours:

- |                                       |   |
|---------------------------------------|---|
| <input type="radio"/> White           | <input checked="" type="radio"/> Yellow |
| <input checked="" type="radio"/> Blue | <input checked="" type="radio"/> Orange |
| <input type="radio"/> Transparent     | <input type="radio"/> Black             |

R02 - 070



### Material:

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

### Size:

- ↗ Length: 230 mm
- ↔ Width: 144 mm
- ↕ Height: 70 mm

### Available colours:

- |                                       |   |
|---------------------------------------|---|
| <input type="radio"/> White           | <input checked="" type="radio"/> Yellow |
| <input checked="" type="radio"/> Blue | <input checked="" type="radio"/> Orange |
| <input type="radio"/> Transparent     | <input type="radio"/> Black             |

R02 - 080



### Material:

- ✓ PET
- ✓ PET / PE
- ✓ PET / EVOH / PE

### Size:

- ↗ Length: 230 mm
- ↔ Width: 144 mm
- ↕ Height: 80 mm

### Available colours:

- |                                       |   |
|---------------------------------------|---|
| <input type="radio"/> White           | <input checked="" type="radio"/> Yellow |
| <input checked="" type="radio"/> Blue | <input checked="" type="radio"/> Orange |
| <input type="radio"/> Transparent     | <input type="radio"/> Black             |

## R03 - 040



### Size:

↗ Length: 230 mm

↔ Width: 144 mm

↑↓ Height: 50 mm

### Material:

✓ PET ✓ PET / PE ✓ PET / EVOH / PE

### Available colours:

○ White ○ Yellow ○ Orange  
● Blue ○ Transparent ● Black

## R03 - 050



### Size:

↗ Length: 230 mm

↔ Width: 144 mm

↑↓ Height: 50 mm

### Material:

✓ PET ✓ PET / PE ✓ PET / EVOH / PE

### Available colours:

○ White ○ Yellow ○ Orange  
● Blue ○ Transparent ● Black

## R03 - 060



### Size:

↗ Length: 230 mm

↔ Width: 144 mm

↑↓ Height: 50 mm

### Material:

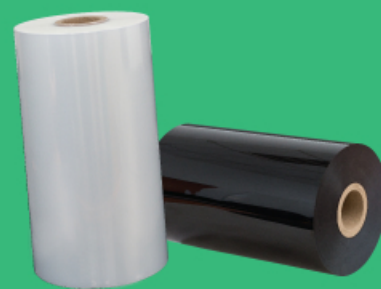
✓ PET ✓ PET / PE ✓ PET / EVOH / PE

### Available colours:

○ White ○ Yellow ○ Orange  
● Blue ○ Transparent ● Black



# SEMI-RIGID FILM



Semi-rigid film called LIVING form is the optimal solution for food products packed with FFS (form-fill-seal) technology, having a thickness between 150-2000 microns. The most required colours are white, black and transparent; on demand, we can manufacture any colour.



## Size:

↗ Thickness: 150 - 1200 microns

↔ Width: 20 - 2200 mm

## Sealing layer:

✓ PET

✓ PE

✓ PP

## Structure:

✓ PET

✓ PET / PE

✓ PET / EVOH / PE

## Available colours:

○ White

● Blue

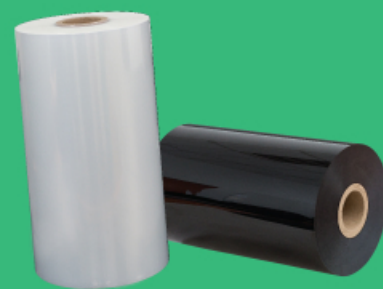
○ Transparent

● Yellow

● Orange

● Black

# FLEXIBLE FILM



LIVING flex is the first Romanian brand of 9 layers coextruded film for special packaging: multilayer film for sealing / TOP SEALING, THERMOFORMING FILM, LAMINATION FILM and other application.

Multiple layers improve the mechanical strength of the packaging and allow various material melding which serve a large range of application. EVOH barrier offers optimal protection against gases and significantly prolongs the shelf life of packed product.

## TOP SEALING FILM



### Size:

↗ Thickness: 50 - 100 microns

↔ Width: 20 - 2200 mm

### Available colours:

- ☐ White
- ☐ Transparent

### Sealing layer:

- ✓ PET
- ✓ PE
- ✓ PP

### Barrier:

- ✓ with barrier
- ✓ without barrier

# FLEXIBLE THERMOFORMING FILM PA/PE - INFERIOR AND SUPERIOR



## Sealing layer:

✓ PE

## Size:

↗ Thickness: 40 - 200 microns

↔ Width: 20 - 2200 mm

## Available colours:

☐ White ☐ Transparent

## Barrier:

✓ with barrier

✓ without barrier

# MULTIPLE APPLICATION FILM

The items presented above represent just a selection of flexible and semi-rigid films we manufacture. We can provide various combination and options, such as:

- ✓ antifog, peel and reclosable
- ✓ consistent with high speed machines
- ✓ mate exterior layer
- ✓ string resistance
- ✓ paperlook
- ✓ 16 cutt-off head slitters
- ✓ material melding PE/PA/PET/PP

## Size:

↗ Thickness: 40 - 200 microns

↔ Width: 20 - 2200 mm

## Available colours:

☐ White  
☐ Transparent

## Barrier:

✓ with barrier

✓ without barrier



# LIVING *fresh*



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